

At All4Labels Global Packaging Group we set industry benchmarks for Quality Management, Assurance (QMA) & product safety by committing to:

- Leadership & competencies for complete customer satisfaction.
- Managing Quality and Hygiene requirements with highest level of interest and priority.
- Promoting a Company Quality Culture that achieves and maintains a Zero-Defect-Strategy.
- Preventing any waste and resources by product-process-oriented Quality Gates.
- Deploying the best available Quality processes & technologies.
- Accessing to the tools, material, semi-finish & finish products only by authorized personnel
- Ensuring and controlling to produce safe and legally compliant products.
- Achieving Excellence in Quality by Continuous Improvement of the Management System and contributing to the sustainable development of our organization.
- Leading collaboration with regional and global packaging organizations.

Our Principles and Practices are:

- Every person has a responsibility for product quality & safety in their work process and is supported by precisely written procedures, instructions, and specifications.
- Line management and supervisors are responsible to demonstrate visible and active leadership to engage everyone achieving the best possible Quality.
- Implementation of All4Labels quality standard (failure criteria list) as quality basis.
- Annual process reviews are conducted and documented to ensure compliance with all standards and customer requirements and legal compliance.
- The effectiveness of the quality management system is evaluated by transparent targets, weekly monitoring of the performance, conducting internal, customer and system audits and establishing action plans.
- Training, knowledge sharing, and skills development will be provided for all employees to perform their jobs at the best quality.
- Expert teams for all applied standards support the plants in complying with specifications and monitoring effectiveness.
- Regular checks to ensure product safety and complete traceability.

This policy applies to All4Labels - Global Packaging Group and all its subsidiaries.



Evelyn Hartinger
CEO



Dominik Werth
VP Global Quality

This Policy was approved by the signatories on March 04, 2026, and is effective from the moment of its approval. In the event of discrepancies between the English and translated versions, the English version shall prevail.