| Cluster | Food Safety | | | Quality | Environment | Energy | Health & Safety | Security Print | Pharma-standard | Social standard | | Sustainable materials | | Other Standards | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **Plant** | **BRC Pack-aging** | **FSSC 22000** | **ISO 22000** | **ISO 9001** | **ISO 14001** | **ISO 50001** | **ISO 45001** | **ISO 14298** | **GMP** | **Sedex / SMETA** | **ILS Disney** | **FSC** | **PEFC** | **UL** | **DPG** |
| Argentina | | | | X | | | | | | X | | | | | |
| BRA_BNU | | | | X | | | | | | | | X | | | |
| Cape Town | | X | | X | | | | | | | | | | | |
| Erfurt | X | | | X | | X | | | | | | | | | |
| Folienprint | X | | | X | X | X | | | | X | | | | | X |
| France | X | | | X | | | | | | | | | | | |
| GPS | X | | | X | X | | | | | X (VCA) | | | | | X |
| Guangzhou | | | | X | | | | | | | | | | | |
| Hangzhou | | | | X | X | | | | | | | X | | | |
| Kassel | | | | X | X | | | | X | | | X | X | | |
| Labelshop | | | | | | | | | | | | X | X | | |
| S+S | | | | X | | | | X | | | | X | | | |
| Mexico | | | | X | | | | | | | | X | | | |
| Milano | X | | | X | X | | X | | | | | | | X | |
| Nocera | X | | | X | X | | X | | | | | | X | | |
| Ritter | | | X | X | | | | | | | | X | | | |
| Romania | X | | | X | | | | | | | X | | | | |
| Russia | | | | X | | | | | | X | | | | | |
| Schweiz | | X | | X | | | | | | | | X | | | |
| Solerno | X | | | X | X | | X | | | | | | | | |
| Systems | | | | X | X | | | | | | | X | | | |
| Trittau | X | | | X | | X | | | | X | | X | | | |
| Witzhave | X | | | X | X | X | | | | X | | X | | | |
| LP 24 | | | | X | | | | | | | | | | | |
| Limo | | | | X | X | | | | | | | X | | | |
| Olympus | X | | | X | X | | | | | X | | X | X | | |
| BRA-IND | | | | X | | | | | | | | X | | | |
| BRA-MVA | | X | | X | | | | | | | | | | | |
| Springfield | X | | | X | | | | | | | | X | | X | |
| Egara | | | | X | X | | | | | | | | | | |
| Indetic | | | | X | | | | | | | | | | | |
| Romprix | | | | X | X | | | | | | | | | | |